

# 5S STAGES

## 5S

**Shitsuke**  
Maintaining: Self-discipline.



**Seikestu**  
Standardising: Continuing to tidy up and to clean.

**Seiso**  
Cleaning: Avoiding dirty places.

**Seiri**  
Sorting out: Removing the useless objects.

**Seiton**  
Tidying: A place for each object.

## 1 Kick-off



WORKSHOP FURNITURE

## 2 Cleaning point



## 3 Visual 5S storage cupboard



## 4 Aerial identifying



## 5 Floor identifying



## 6 Cleanliness indicator

COTATION DU TERRITOIRE			
ACTION	RESULTAT	TENDANCE	
RANGEMENT	Atelier de	3	
ORDRE	Magasin	5	
ORGANISATION	des stocks	4	
PROPRETE	locaux	0	
RIGUEUR	Traie selectif des déchets	1	



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**SESA SYSTEMS APPROACH**