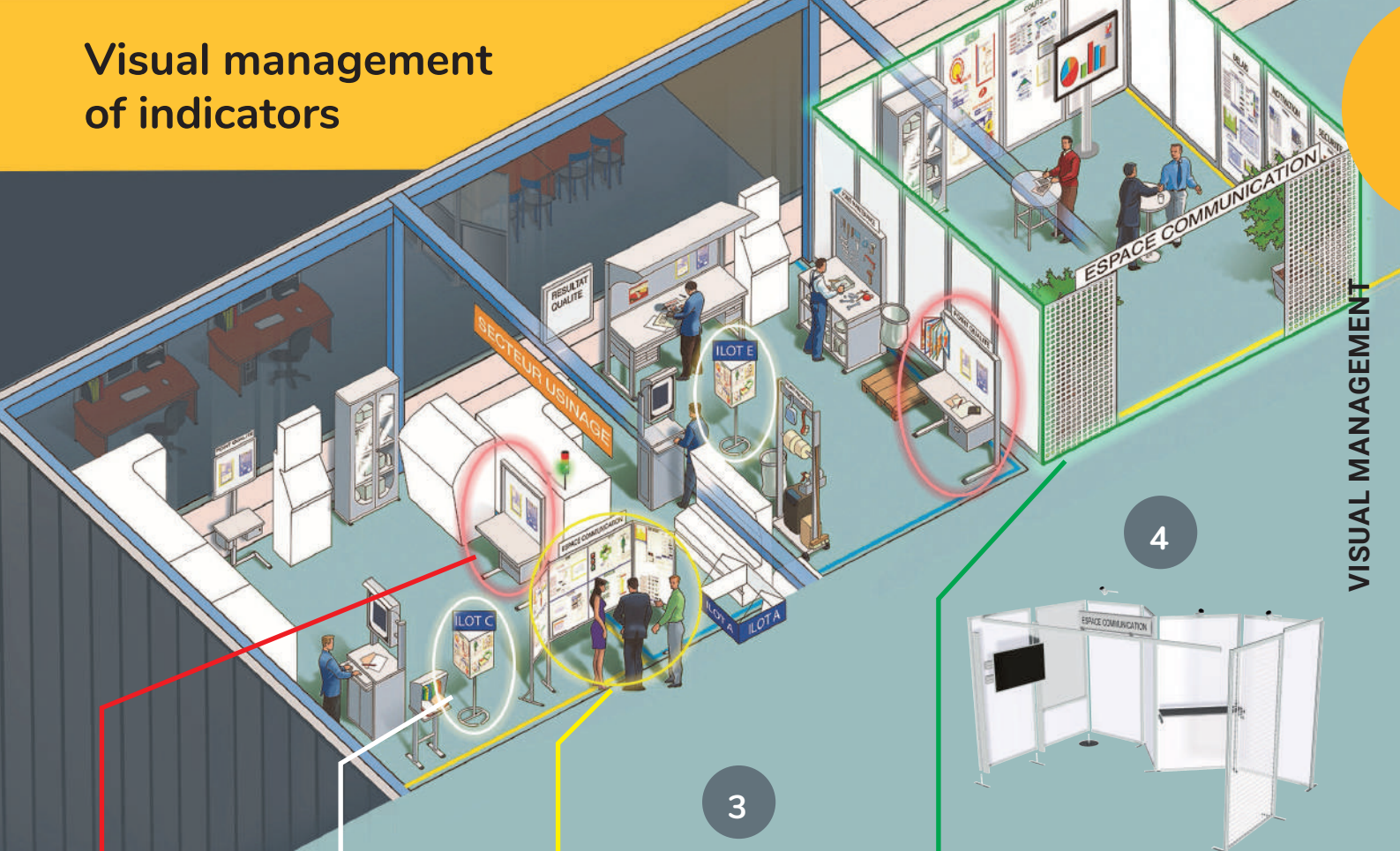


Visual management of indicators



VISUAL MANAGEMENT

1



OPERATOR WORKSTATION

VISUAL INDICATOR

Each operator completes their own indicators on a panel in the middle of production lines. This system "without informatics" allows everyone to follow the production.

2



ISLAND/AUTONOMOUS GROUPS

MORNING BRIEFING OR TOP 5

At each production staff change, people in charge of workshops transmit to the operators in 5 minutes about progress report of the order and the encountered difficulties. A point on the indicators is also carried out.

3

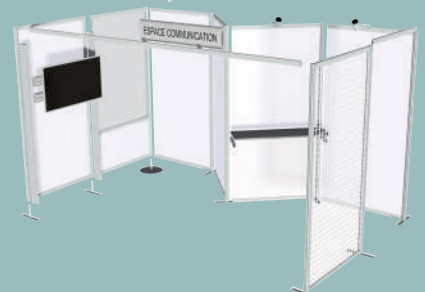


SECTOR

INFORMATION POINT

A panel is located at the beginning of each production line. For the employees, it allows to round up quickly the news on the performance of the team through the indicators Quality, Costs, Deadline, Maintenance, Planning, Approaches in progress, etc...

4



COMMUNICATION AREA

The communication area represents a total view of the factory. The customer is the central link between operators and direction. This organisation allows each one to follow the synthetic indicators, such as Quality, Costs, Deadline, Motivation (Human Resources), Safety, Environment as well as the company policy, new products, customers... A pleasant user-friendly area can be developed by vending machines, tables or display cabinets.



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